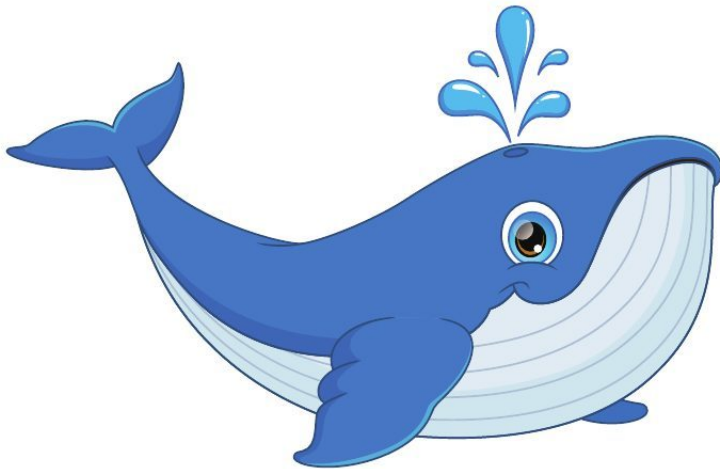




USER MANUAL

Adventure Unleashed, Bounce Without Bounds!



User Manual



Questions? Contact Us First

Please **Do NOT** return the product to the store.

If you have any questions or concerns, please contact our customer support team first.

Email: support@hemopow.com (Response within 24 hours)

Phone: +1 (833) 228-2278 (Mon–Fri, 10:00 AM – 6:00 PM ET)

Warm Reminder:

If you need to return the item, please contact us to obtain the official return address.
Kindly do not send it directly back to Amazon.

Introduction

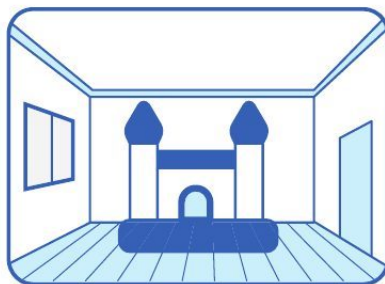
You will have a playground at home if you get a inflatable bounce house with slide that is giant toy suitable for various occasions with full of surprise.



Garden, backyard and outdoor scene

Suitable for large inflatable toys and products with water play features

For parties, kids' activities, and summer water play



Indoor use

Small size castle

For parties, family indoor activities and kids exercises

Product Includes:

Notes:

** Products with water play design are equipped with water pipe accessories; those without water play design do not include these components.*

** For products with water play design, the inflatable castle is equipped with drainage ports; For products without water play design, the inflatable castle does not have any drainage port.*



INFLATABLE CASTLE
(with/without build-in drainage ports)



BLOWER



BLOWER GROUND STAKES



CASTLE GROUND STAKES



STORAGE BAG



REPAIR KIT



THREAD



USER MANUAL



WATER PIPE FITTINGS

About Build-In Drainage Ports

1.Category:

-Drainage ports are generally categorized as either drainage plugs(Image 1) or drainage outlets (image 2).

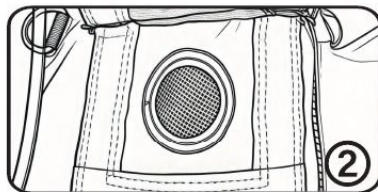
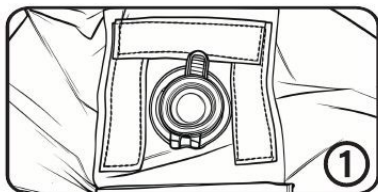
2.Location :

-Drainage plugs are typically installed at a position vertically aligned with the water gun (usually one).

-Drainage outlets are generally located underneath the slide rail.

Notes:

Not all products with water play design have drainage outlets—small-sized units typically lack drainage outlets, while medium to large-sized units usually feature 1-2 drainage outlets.



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★ For castles without water play design,
just skip the water pipe installation part.

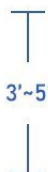
Warning



If the product is equipped with water play or pool functions, please read the following guidelines and warnings carefully.



Never leave your child unattended-drowning hazard!
WARNING: Always maintain adult supervision for children at all times!



- For safety reasons, the maximum allowable weight per individual must not exceed 30 kg (66 lbs) to prevent equipment overload and ensure operational safety.
- Player height should not exceed 1.5 meters (5 feet) in accordance with safety protocols.

Product Safety Instructions

1. Dimensions: Minor dimensional variations are normal.
2. Age Restriction: Designed for children aged 3+. Not suitable for children under 3 years due to safety reasons.
3. Supervision: Direct adult supervision is required during use.
4. Hazard Warnings:
 - Small detachable parts pose choking hazards
 - Long cords/wires present strangulation risks
 - Loose components may become projectiles
5. Usage Environment: Suitable for indoor/outdoor use with adequate clearance
6. Documentation: Retain manual for reference. Review safety guidelines before setup.
7. Critical Safety:
 - Supervised use by adults is mandatory
 - Non-compliance may cause severe injury or fatality
 - Operational guidelines must be strictly followed.

Site Restrictions for Product Installation and Operational Use



Weather Prohibition:

Prohibit outdoor use during precipitation or severe weather.



Wind Limitation:

Operational wind speed must not exceed 24km/h (15mph). Wind-induced lift forces may destabilize the structure.



Terrain Requirements:

Install only on level ground (slope $\leq 5^\circ$). Sloped terrain increases overturning moment.



Water Clearance:

Maintain $\geq 2\text{m}$ distance from water bodies/drainage systems.



Surface Compliance:

Install on a shock-absorbing base (thickness $\geq 50\text{mm}$ is suggested) to mitigate impact forces.

Precautions for Stakes Installation

1. Ground support stakes are designed for lawn surfaces to ensure structural stability.
2. To prevent overturning or lifting during use:
 - Install sufficient stakes
 - Securely drive them vertically into the ground
3. Verify site requirements (soil type, weather resistance, environmental conditions) before installation.
4. Clear all obstructions (debris, obstacles) that may interfere with stake placement.
5. Maintain structural integrity by:
 - Properly securing straps to stakes
 - Ensuring vertical installation to prevent shifting due to external forces or severe weather
6. Strictly adhere to vertical installation:
 - Use hard, dry soil for maximum holding strength
 - Avoid soft/wet soil that weakens stability
7. Position stakes flush with or below ground level to eliminate trip hazards.

| Precautions for Playground Safety

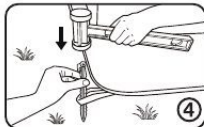
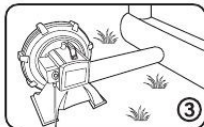
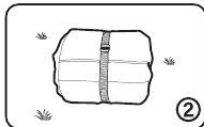
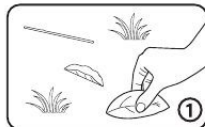
1. Sliding Safety
 - Prohibit upside-down (head-first) sliding to avoid head injuries. Always slide feet-first.
 - Adult supervision is mandatory at all times.
2. Equipment Usage
 - Strictly follow operational rules in designated zones (e.g., slides, climbing walls).
 - Keep pets at least 2 meters away from inflatable structures and blowers during use.
3. Attachment Restrictions
 - Avoid attaching unauthorized items (e.g., jump ropes, pet leashes, cables) to inflatable devices to prevent entanglement or suffocation hazards.
4. Age Management
 - Separate children with age differences exceeding 3 years to minimize collision risks.
5. Behavioral Guidelines
 - Prohibit climbing, hanging, or rough activities (e.g., wrestling, chasing) on support pillars or walls.
 - Restrict high-impact movements (rolling, shaking) within the inflatable area.
6. Clothing Restrictions
 - Remove hard/sharp objects (jewelry, scarves, helmets) before entering the castle.
 - Wear close-fitting clothing to prevent entanglement.
7. Facility Maintenance
 - Ensure entrance/exit pathways remain unobstructed.
 - Inspect inflatable structures daily for leaks, wear, or structural damage.
8. Food Safety
 - Prohibit food, drinks, and gum inside inflatable play zones to avoid choking hazards.

| Precautions for Blower Safety

1. Electrical Safety
 - **WARNING: Electrocutation Hazard!** Avoid using extension cords during operation to prevent circuit overload.
 - Adult supervision is mandatory at all times. Children under 14 are prohibited from operating this device.
2. Environmental Safety
 - Maintain a minimum 2-meter clearance between the blower and electrical wiring, outlets, or overhead lines.
 - Keep all electrical devices (radios, speakers) at least 1 meter away from the blower.
3. Waterproofing
 - Do not immerse the blower in water. Wipe surfaces only with a dry cloth.
4. Cable Management
 - Avoid routing power cords under carpets, rugs, or furniture.
 - Ensure cords are elevated and secured away from high-traffic zones.
5. Fire Safety
 - Operate the blower at least 3 meters away from open flames or heat sources.

| Installation Instructions

Inflate

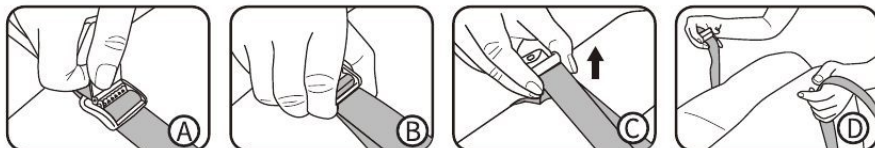


1.Site Preparation (refer to Figure ①):

- Carefully inspect the ground to ensure the installation area is free of hard objects, debris, or obstacles. Unfold the main structure and lay it flat on a smooth, soft surface, maintaining a 2-meter safety buffer zone around the perimeter.

2.Unpacking Inspection (refer to Figure ②):

- Remove the inflatable castle and accessories from the packaging. Lay them out on a grassy or dirt surface free of rocks, bumps, depressions, or sharp objects. To release the adjustable buckle strap, lift the buckle tab, pull the strap out, and remove it as shown(A-D).



3.Equipment Connection (refer to Figure ③):

- Place the electric blower in a dry location and keep it away from water sources during use. Stretch the intake tube to ensure it is smooth and untwisted, then connect it securely to the blower's nozzle. Plug the blower into a power outlet matching its rated voltage. Turn on the power switch to activate the rapid inflation mode. Keep the blower operational throughout the entire inflation process.

Notes:

**Some models have one air intake port, while others have two. For models equipped with two intake ports, tightly secure the additional port before inflation to prevent air leakage. For castles equipped with water pipes, ensure all drainage ports are tightly sealed to avoid insufficient inflation.*

**Keep the product continuously inflated during use! Slight air leakage (holes in the seam) are normal! Blower must be running continuously inflate during use. Do not try to repair or seal seams if you hear air flow out of fabric. This is intend to allow air through seams.*

4.Outdoor Reinforcement (refer to Figure ④):

- For outdoor setups, vertically drive all ground stakes into the ground using a rubber mallet until fully seated. Follow the model-specific stake quantity requirements to minimize tripping hazards and ensure stability.

5.Safety Check:

- Verify the absence of underground utilities (pipes, sprinklers, wiring) before installation to avoid material damage. Place a protective mat or tarp under the castle base to prevent abrasion.

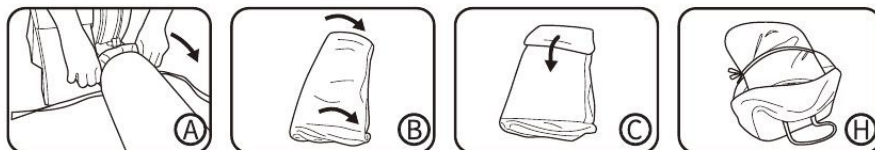
6.Impact Protection:

- Install EVA foam pads or shock-absorbing materials (thickness $\geq 50\text{mm}$ is suggested) beneath climbing walls and slide exits to cushion accidental falls.

7.Space Requirements:

- After inflation, keep the castle at least 3 meters (10 feet) away from structures (houses, fences, trees) and power lines. Maintain a 2-meter clearance for safe movement around the unit.

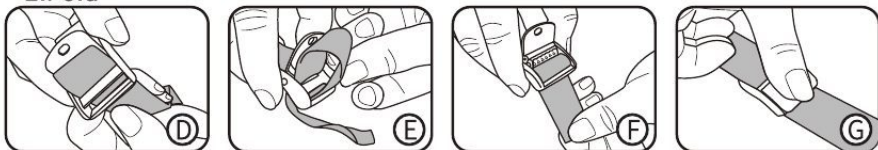
Deflate And Fold



1.Deflate

- Ensure Safety: Confirm all children are clear of the structure and blower before deflation.
- Power Down: Turn off the blower and unplug it. The structure will deflate rapidly; maintain a safe distance.
- Disconnect: Detach the intake tube from the blower (Step A) and position it aside.
- Secure: Remove all anchoring stakes (Step B).

2.Fold



-Collapse: Fold the product inward from the edges, expelling air until compact.

Notes: Before folding, ensure the product is completely dry to prevent mold growth during subsequent use. (For castle with water play design, open the drainage ports and allow them to air-dry after use.)

-Shape: Form an elongated rectangle (Step C).

-Secure: Thread the buckle strap through the slot and tighten firmly (Steps D-E).

-Store: Place the folded structure in the provided storage bag (Step H).

Emergency Response

1.Contacts: Adult guardians must carry a phone with preloaded emergency numbers.

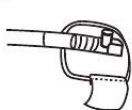
2.CPR: CPR-certified guardians should initiate lifesaving measures immediately during emergencies.

Water pipe Installation

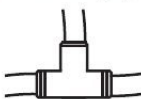
For castle without water playing design, just skip the water pipe installation part.

Water Pipe Components and Accessories

The water pipe components and accessories are illustrated below (quantity of sprinkler heads varies by model configuration; the example installation includes 1 sprinkler head and 1 water gun discharge port).



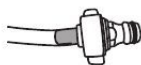
1. Water gun discharge port



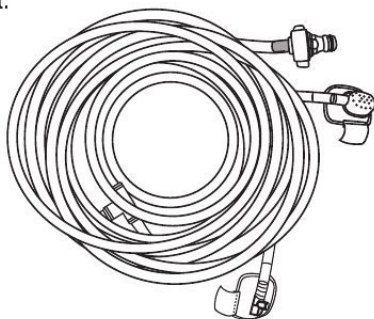
2. Water pipe tee



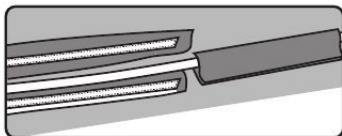
3. Sprinkler head



4. Water pipe joint

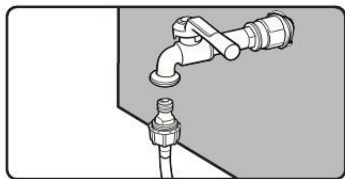


Sprinkler Notes



The quantity of sprinklers is differentiated by product system configurations, typically determined by the number of slide rails. After verifying the installation positions of all sprinklers, secure the water pipes to the structurally fixed Velcro components within the framework.

Installation of the Water Pipe connector



After securing the water pipe with Velcro, locate the pipe connector (joint). Attach the pipe connector to the faucet's threaded end (as shown in Figure 1) and fasten it clockwise until fully secured. Verify the connection by checking for leaks under water pressure.

| Inflatable Castle Maintenance Instructions

1. Structural Integrity Checks

- Conduct biweekly inspections for cracks, tears, or corrosion. Focus on seams, air valves, and ground stakes .
- Replace any stakes showing >15° bending.

2. Drying Procedures

- Post-use: Drain all water via drainage ports. Air-dry in shaded area for ≥ 4 hours ($\leq 30\%$ humidity).
- Prohibit storage in direct sunlight to prevent UV degradation.

3. Cleaning Instructions

Step	Action	Approved Agents
1	Wipe surfaces	pH-neutral (pH 6-8)
2	Sanitize	Diluted hydrogen peroxide (3%)
3	Deodorize	Baking soda solution (5% w/v)

4. Safety Warnings

Never use:

- Chlorine bleach (corrodes seams)
- Ammonium-based cleaners (damage PVC coatings)
- Abrasive brushes (puncture risk)

| Blower Maintenance Instructions

1. Cleaning Instructions

- Power off the equipment and unplug it before operation. Wipe the exterior casing with a dry, soft cloth. Avoid using corrosive or flammable solvents.
- Regularly clean dust from the air intake/outlet grilles using a vacuum cleaner or high-pressure airflow to prevent blockage, which may affect heat dissipation and airflow.
- After 360 hours of operation, inspect and clean the machine to ensure optimal performance .

2. Electrical System Maintenance

- Before each use, inspect power cables and plugs for damage or aging. Replace them immediately with professional assistance if issues are detected. Unauthorized disassembly is strictly prohibited.
- Avoid touching switches or plugs with wet hands. For outdoor use, ensure proper waterproofing (rated IP24). Prolonged exposure to rain is not permitted .

3. Operational Status Maintenance

- Monitor abnormal vibrations or noises during operation. If detected, shut down the machine immediately and inspect for loose bolts or components. Tighten as needed.
- Avoid prolonged overload operation to prevent motor overheating.
- Before long-term storage, clean the entire machine and store it in a dry, cool environment. Before restarting, inspect for mold growth or component jamming.

4. Special Precautions

- This blower is oil-free. Do not add any lubricants to the system.
- Prevent liquid ingress to avoid equipment damage.
- If the protective mechanism triggers a shutdown, allow the machine to cool down. The protection system will reset automatically once normal operating conditions resume.

| Repair and Disposal Instructions

Repair Instructions

1. Repair Kit Included

- All products are equipped with a repair kit.
- Surface Damage: Minor cracks can be manually repaired.
- Structural Damage: Cease use immediately and seek professional assistance.

2. Repair Limitations

Notes: Repairs to the same area should not exceed two attempts.

3. Method 1: Stitch Repair

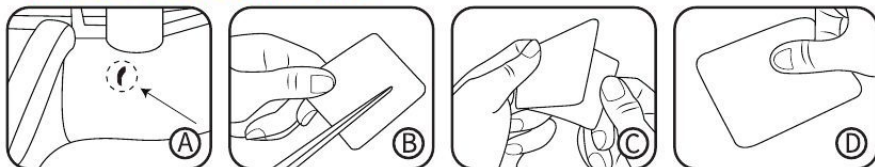
- Tools: sewing needle (not included) and thread.
- Procedure: Thread the needle with the provided thread from the accessory kit, carefully stitch the cracks using only the outer fabric.

Notes: Secure needle in a dry, safe storage area post-use.

4. Method 2: Patch Repair

- Step A: Deflate and clean the product.
- Step B: Trim patch to size (10% larger than damage).
- Step C: Remove adhesive backing and apply firmly.
- Step D: Eliminate air bubbles; allow 30-minute curing before re-inflation.

Warning: For Adult's operation only



Disposal Instructions

1. Ensure safe disposal conditions:

- Avoid hazardous environments (e.g., proximity to open flames or blocked emergency exits).
- Designated disposal areas must comply with local fire safety regulations.

2. Specialized Handling Requirements:

- Blowers: Dispose of exclusively at authorized electronic waste treatment facilities certified for electrical equipment.
- Button Cell Batteries: Submit to household hazardous waste collection programs due to lithium/chemical hazards.

| Frequently Asked Questions



What if there is air leakage at the product's seams?

A: Minor air leaks through pinholes or seam junctions are normal. These ensure balanced internal pressure and prevent over-inflation.



Should I turn off the blower after inflating the product?

A: Do not turn off the blower during use, as this may cause the castle to deflate.



Found pinholes in some parts of the product. Is this a problem?

A: The product may have small pinholes (under 6mm) from production stitching. These do not affect normal use.



How to store a water-play inflatable product?

A: Water ingress is common. If it occurs, drain by tilting and drying at an angle. Ensure complete dryness before storage in a cool, ventilated area.



Why are bubbles forming at the seams when playing with water?

A: Bubbles at the seams are a physical phenomenon during water use. The product has passed lab chemical tests and meets safety standards. This is designed to ensure stable air pressure, not a quality issue.

| Customer Service

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